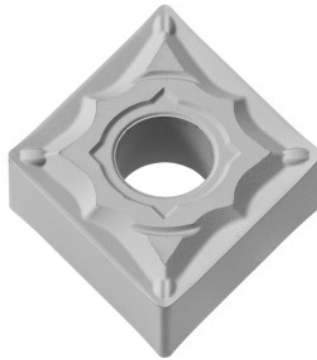



CNMG 120404, Grade: HBT020

Order data

Order number	250092 HBT020
GTIN	4062406256074
Item class	22D

Description

CNMG 120404 HBT020 Grade: HBT020
 Chip breaker: PF
 Cutting depth a_p : 0.5 - 2 mm
 Feed f : 0.1 - 0.4 mm/rev.
 Cutting speed v_c main application: 120 - 330 m/min

Technical description

Tool material	Carbide
Chip breaker	PF
Cutting conditions	slightly interrupted
Grade	HBT020
Cutting depth a_p	0.5 - 2 mm
Corner radius	0.4 mm
Main application	P

Coating	TiCN
Feed f	0.1 - 0.4 mm/rev.
Number of changes/inserts	4
Finishing/roughing assignment	Finishing
ISO code indexable insert	CNMG 120404
Cutting speed v_c main application	120 - 330 m/min
Type of product	Indexable insert for turning