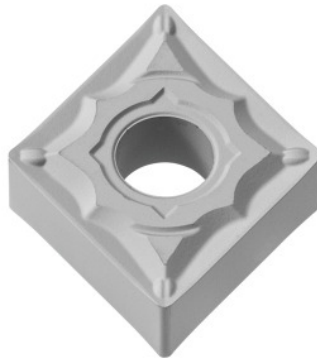



CNMG 120408, Grade: HBT020

Order data

Order number	250093 HBT020
GTIN	4062406256098
Item class	22D

Description

CNMG 120408 HBT020 Grade: HBT020
 Chip breaker: PF
 Cutting depth a_p : 0.5 - 2 mm
 Feed f : 0.1 - 0.4 mm/rev.
 Cutting speed v_c main application: 120 - 330 m/min

Technical description

Cutting conditions	slightly interrupted
Tool material	Carbide
Main application	P
ISO code indexable insert	CNMG 120408
Corner radius	0.8 mm
Cutting speed v_c main application	120 - 330 m/min
Cutting depth a_p	0.5 - 2 mm

Feed f	0.1 - 0.4 mm/rev.
Chip breaker	PF
Grade	HBT020
Finishing/roughing assignment	Finishing
Number of changes/inserts	4
Coating	TiCN
Type of product	Indexable insert for turning