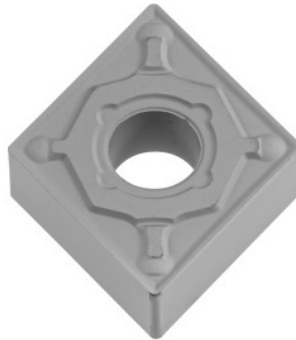



CNMG 09T304, Grade: HBT020

Order data

Order number	250188 HBT020
GTIN	4062406256111
Item class	22D

Description

CNMG 09T304 HBT020 Grade: HBT020
 Chip breaker: PM
 Cutting depth a_p : 0.8 - 5 mm
 Feed f : 0.1 - 0.45 mm/rev.
 Cutting speed v_c main application: 100 - 280 m/min

Technical description

Cutting depth a_p	0.8 - 5 mm
Number of changes/inserts	4
Cutting speed v_c main application	100 - 280 m/min
Feed f	0.1 - 0.45 mm/rev.
Corner radius	0.4 mm
ISO code indexable insert	CNMG 120404
Chip breaker	PM

Coating	TiCN
Main application	P
Grade	HBT020
Cutting conditions	slightly interrupted
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
Type of product	Indexable insert for turning