


CNMG 120404, Grade: HBT130

Order data

Order number	250196 HBT130
GTIN	4062406256128
Item class	22D

Description

CNMG 120404 HBT130 Grade: HBT130
 Chip breaker: MM
 Cutting depth a_p : 0.5 - 5 mm
 Feed f : 0.12 - 0.45 mm/rev.
 Cutting speed v_c main application: 50 - 200 m/min

Technical description

Main application	M
Cutting depth a_p	0.5 - 5 mm
Corner radius	0.4 mm
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Chip breaker	MM
Coating	TiCN
Tool material	Carbide

Feed f	0.12 - 0.45 mm/rev.
Cutting conditions	slightly interrupted
Cutting speed v_c main application	50 - 200 m/min
Grade	HBT130
ISO code indexable insert	CNMG 120404
Number of changes/inserts	4
Type of product	Indexable insert for turning