


CNMG 120408, Grade: HBT130

Order data

Order number	250197 HBT130
GTIN	4062406256142
Item class	22D

Description

CNMG 120408 HBT130 Grade: HBT130
 Chip breaker: MM
 Cutting depth a_p : 0.5 - 5 mm
 Feed f : 0.12 - 0.45 mm/rev.
 Cutting speed v_c main application: 50 - 200 m/min

Technical description

Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Corner radius	0.8 mm
Main application	M
Cutting conditions	slightly interrupted
ISO code indexable insert	CNMG 120404
Tool material	Carbide
Coating	TiCN

Number of changes/inserts	4
Cutting depth a_p	0.5 - 5 mm
Cutting speed v_c main application	50 - 200 m/min
Grade	HBT130
Feed f	0.12 - 0.45 mm/rev.
Chip breaker	MM
Type of product	Indexable insert for turning