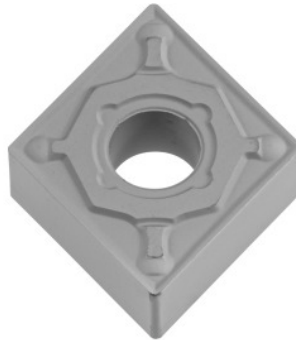



CNMG 120412, Grade: HBT020

Order data

Order number	250198 HBT020
GTIN	4062406256173
Item class	22D

Description

CNMG 120412 HBT020 Grade: HBT020
 Chip breaker: PM
 Cutting depth a_p : 0.8 - 5 mm
 Feed f : 0.1 - 0.45 mm/rev.
 Cutting speed v_c main application: 100 - 280 m/min

Technical description

Tool material	Carbide
Number of changes/inserts	4
Chip breaker	PM
ISO code indexable insert	CNMG 120412
Grade	HBT020
Coating	TiCN
Feed f	0.1 - 0.45 mm/rev.

Cutting depth a_p	0.8 - 5 mm
Corner radius	1.2 mm
Cutting conditions	slightly interrupted
Cutting speed v_c main application	100 - 280 m/min
Main application	P
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Type of product	Indexable insert for turning