


CNMG 120412, Grade: HBT130

Order data

Order number	250198 HBT130
GTIN	4062406256166
Item class	22D

Description

CNMG 120412 HBT130 Grade: HBT130
 Chip breaker: MM
 Cutting depth a_p : 0.5 - 5 mm
 Feed f : 0.12 - 0.45 mm/rev.
 Cutting speed v_c main application: 50 - 200 m/min

Technical description

Grade	HBT130
Cutting depth a_p	0.5 - 5 mm
ISO code indexable insert	CNMG 120412
Chip breaker	MM
Corner radius	1.2 mm
Number of changes/inserts	4
Cutting speed v_c main application	50 - 200 m/min

Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
Cutting conditions	slightly interrupted
Coating	TiCN
Feed f	0.12 - 0.45 mm/rev.
Main application	M
Type of product	Indexable insert for turning