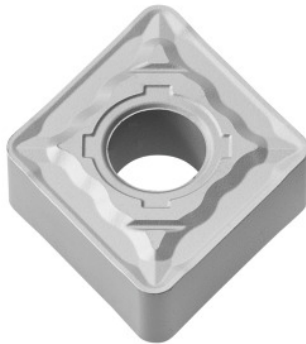



CNMG 120408, Grade: HBT020

Order data

Order number	250218 HBT020
GTIN	4062406256210
Item class	22D

Description

CNMG 120408 HBT020 Grade: HBT020
 Chip breaker: PR
 Cutting depth a_p : 1.8 - 6 mm
 Feed f : 0.2 - 0.6 mm/rev.
 Cutting speed v_c main application: 80 - 260 m/min

Technical description

Tool material	Carbide
Feed f	0.2 - 0.6 mm/rev.
Cutting conditions	slightly interrupted
Chip breaker	PR
Corner radius	0.8 mm
Grade	HBT020
Finishing/roughing assignment	Roughing

ISO code indexable insert	CNMG 120404
Cutting speed v_c main application	80 - 260 m/min
Number of changes/inserts	4
Cutting depth a_p	1.8 - 6 mm
Main application	P
Coating	TiCN
Type of product	Indexable insert for turning