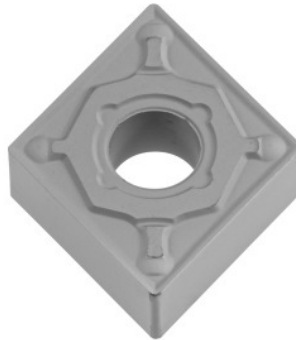



CNMG 160608, Grade: HBT020

Order data

Order number	250204 HBT020
GTIN	4062406256197
Item class	22D

Description

CNMG 160608 HBT020 Grade: HBT020
 Chip breaker: PM
 Cutting depth a_p : 0.8 - 5 mm
 Feed f : 0.1 - 0.45 mm/rev.
 Cutting speed v_c main application: 100 - 280 m/min

Technical description

Cutting speed v_c main application	100 - 280 m/min
Feed f	0.1 - 0.45 mm/rev.
Cutting conditions	slightly interrupted
Coating	TiCN
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
ISO code indexable insert	CNMG 160608
Cutting depth a_p	0.8 - 5 mm

Grade	HBT020
Tool material	Carbide
Number of changes/inserts	4
Main application	P
Chip breaker	PM
Corner radius	0.8 mm
Type of product	Indexable insert for turning