


**CNMG 120408, Grade: HBT130**

**Order data**

Order number	250218 HBT130
GTIN	4062406256203
Item class	22D

**Description**

CNMG 120408 HBT130 Grade: HBT130  
 Chip breaker: MR  
 Cutting depth  $a_p$ : 2 - 6 mm  
 Feed  $f$ : 0.15 - 0.55 mm/rev.  
 Cutting speed  $v_c$  main application: 40 - 180 m/min

**Technical description**

Cutting depth $a_p$	2 - 6 mm
Grade	HBT130
Cutting conditions	slightly interrupted
ISO code indexable insert	CNMG 120404
Tool material	Carbide
Finishing/roughing assignment	Roughing
Main application	M

Corner radius	0.8 mm
Cutting speed $v_c$ main application	40 - 180 m/min
Chip breaker	MR
Coating	TiCN
Number of changes/inserts	4
Feed $f$	0.15 - 0.55 mm/rev.
Type of product	Indexable insert for turning