


**DNMG 110404, Grade: HBT130**

**Order data**

Order number	250666 HBT130
GTIN	4062406256289
Item class	22D

**Description**

DNMG 110404 HBT130 Grade: HBT130  
 Chip breaker: MF  
 Cutting depth  $a_p$ : 0.5 - 2 mm  
 Feed  $f$ : 0.15 - 0.45 mm/rev.  
 Cutting speed  $v_c$  main application: 60 - 220 m/min

**Technical description**

Cutting speed $v_c$ main application	60 - 220 m/min
Corner radius	0.4 mm
Tool material	Carbide
Grade	HBT130
Coating	TiCN
Finishing/roughing assignment	Finishing
Number of changes/inserts	4

Cutting depth $a_p$	0.5 - 2 mm
ISO code indexable insert	DNMG 110404
Main application	M
Cutting conditions	slightly interrupted
Feed $f$	0.15 - 0.45 mm/rev.
Chip breaker	MF
Type of product	Indexable insert for turning