


**CNMG 160608, Grade: HBT130**

**Order data**

Order number	250220 HBT130
GTIN	4062406256241
Item class	22D

**Description**

CNMG 160608 HBT130 Grade: HBT130  
 Chip breaker: MR  
 Cutting depth  $a_p$ : 2 - 6 mm  
 Feed  $f$ : 0.15 - 0.55 mm/rev.  
 Cutting speed  $v_c$  main application: 40 - 180 m/min

**Technical description**

Coating	TiCN
ISO code indexable insert	CNMG 160608
Cutting depth $a_p$	2 - 6 mm
Number of changes/inserts	4
Main application	M
Corner radius	0.8 mm
Tool material	Carbide

Feed f	0.15 - 0.55 mm/rev.
Cutting conditions	slightly interrupted
Chip breaker	MR
Cutting speed $v_c$ main application	40 - 180 m/min
Finishing/roughing assignment	Roughing
Grade	HBT130
Type of product	Indexable insert for turning