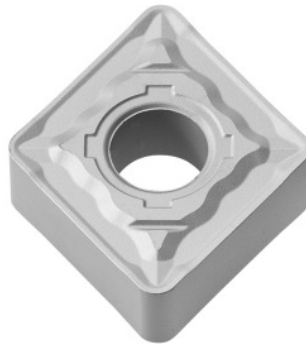



CNMG 160612, Grade: HBT020

Order data

Order number	250221 HBT020
GTIN	4062406256272
Item class	22D

Description

CNMG 160612 HBT020 Grade: HBT020
 Chip breaker: PR
 Cutting depth a_p : 1.8 - 6 mm
 Feed f : 0.2 - 0.6 mm/rev.
 Cutting speed v_c main application: 80 - 260 m/min

Technical description

Cutting speed v_c main application	80 - 260 m/min
Cutting conditions	slightly interrupted
Finishing/roughing assignment	Roughing
Chip breaker	PR
Feed f	0.2 - 0.6 mm/rev.
Number of changes/inserts	4
Main application	P

Cutting depth a_p	1.8 - 6 mm
ISO code indexable insert	CNMG 160612
Coating	TiCN
Grade	HBT020
Tool material	Carbide
Corner radius	1.2 mm
Type of product	Indexable insert for turning