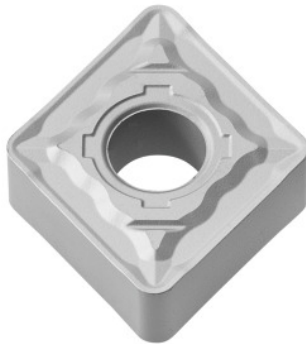



CNMG 120412, Grade: HBT020

Order data

Order number	250219 HBT020
GTIN	4062406256234
Item class	22D

Description

CNMG 120412 HBT020 Grade: HBT020
 Chip breaker: PR
 Cutting depth a_p : 1.8 - 6 mm
 Feed f : 0.2 - 0.6 mm/rev.
 Cutting speed v_c main application: 80 - 260 m/min

Technical description

Cutting depth a_p	1.8 - 6 mm
Cutting speed v_c main application	80 - 260 m/min
Cutting conditions	slightly interrupted
Coating	TiCN
Feed f	0.2 - 0.6 mm/rev.
Chip breaker	PR
Finishing/roughing assignment	Roughing

ISO code indexable insert	CNMG 120412
Corner radius	1.2 mm
Grade	HBT020
Tool material	Carbide
Number of changes/inserts	4
Main application	P
Type of product	Indexable insert for turning