


**DNMG 110408, Grade: HBT020**

**Order data**

Order number	250781 HBT020
GTIN	4062406256371
Item class	22D

**Description**

DNMG 110408 HBT020 Grade: HBT020  
 Chip breaker: PM  
 Cutting depth  $a_p$ : 0.8 - 5 mm  
 Feed  $f$ : 0.1 - 0.45 mm/rev.  
 Cutting speed  $v_c$  main application: 100 - 280 m/min

**Technical description**

Chip breaker	PM
Corner radius	0.8 mm
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Cutting conditions	slightly interrupted
Feed $f$	0.1 - 0.45 mm/rev.
Coating	TiCN
Tool material	Carbide

Grade	HBT020
Main application	P
Number of changes/inserts	4
Cutting speed $v_c$ main application	100 - 280 m/min
ISO code indexable insert	DNMG 150608
Cutting depth $a_p$	0.8 - 5 mm
Type of product	Indexable insert for turning