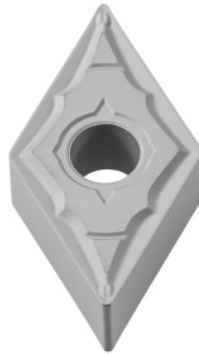



DNMG 150608, Grade: HBT020

Order data

Order number	250669 HBT020
GTIN	4062406256333
Item class	22D

Description

DNMG 150608 HBT020 Grade: HBT020
 Chip breaker: PF
 Cutting depth a_p : 0.5 - 2 mm
 Feed f : 0.1 - 0.4 mm/rev.
 Cutting speed v_c main application: 120 - 330 m/min

Technical description

Cutting speed v_c main application	120 - 330 m/min
Coating	TiCN
Cutting conditions	slightly interrupted
Main application	P
Tool material	Carbide
Feed f	0.1 - 0.4 mm/rev.
Chip breaker	PF

ISO code indexable insert	DNMG 150608
Cutting depth a_p	0.5 - 2 mm
Number of changes/inserts	4
Finishing/roughing assignment	Finishing
Grade	HBT020
Corner radius	0.8 mm
Type of product	Indexable insert for turning