


DNMG 110404, Grade: HBT130

Order data

Order number	250780 HBT130
GTIN	4062406256340
Item class	22D

Description

DNMG 110404 HBT130 Grade: HBT130
 Chip breaker: MM
 Cutting depth a_p : 0.5 - 5 mm
 Feed f : 0.12 - 0.45 mm/rev.
 Cutting speed v_c main application: 50 - 200 m/min

Technical description

ISO code indexable insert	DNMG 150608
Tool material	Carbide
Feed f	0.12 - 0.45 mm/rev.
Main application	M
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Corner radius	0.4 mm
Cutting speed v_c main application	50 - 200 m/min

Cutting conditions	slightly interrupted
Chip breaker	MM
Cutting depth a_p	0.5 - 5 mm
Coating	TiCN
Number of changes/inserts	4
Grade	HBT130
Type of product	Indexable insert for turning