


**DNMG 110404, Grade: HBT020**

**Order data**

|              |               |
|--------------|---------------|
| Order number | 250780 HBT020 |
| GTIN         | 4062406256357 |
| Item class   | 22D           |

**Description**

DNMG 110404 HBT020 Grade: HBT020  
 Chip breaker: PM  
 Cutting depth  $a_p$ : 0.8 - 5 mm  
 Feed  $f$ : 0.1 - 0.45 mm/rev.  
 Cutting speed  $v_c$  main application: 100 - 280 m/min

**Technical description**

|                                      |                                    |
|--------------------------------------|------------------------------------|
| Grade                                | HBT020                             |
| Number of changes/inserts            | 4                                  |
| Corner radius                        | 0.4 mm                             |
| Chip breaker                         | PM                                 |
| Cutting speed $v_c$ main application | 100 - 280 m/min                    |
| Finishing/roughing assignment        | Skrubbearbejdning-sletbearbejdning |
| Tool material                        | Carbide                            |

|                           |                              |
|---------------------------|------------------------------|
| Cutting depth $a_p$       | 0.8 - 5 mm                   |
| Feed f                    | 0.1 - 0.45 mm/rev.           |
| ISO code indexable insert | DNMG 150608                  |
| Coating                   | TiCN                         |
| Cutting conditions        | slightly interrupted         |
| Main application          | P                            |
| Type of product           | Indexable insert for turning |