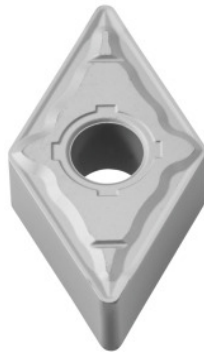


**DNMG 150612, Grade: HBT020****Order data**

| | |
|--------------|---------------|
| Order number | 250787 HBT020 |
| GTIN | 4062406256548 |
| Item class | 22D |

Description

DNMG 150612 HBT020 Grade: HBT020
Chip breaker: PR
Cutting depth a_p : 1.8 - 6 mm
Feed f : 0.2 - 0.6 mm/rev.
Cutting speed v_c main application: 80 - 260 m/min

Technical description

| | |
|---------------------------|----------------------|
| Grade | HBT020 |
| Cutting conditions | slightly interrupted |
| Cutting depth a_p | 1.8 - 6 mm |
| Number of changes/inserts | 4 |
| Corner radius | 1.2 mm |
| Tool material | Carbide |
| Coating | TiCN |

| | |
|--------------------------------------|------------------------------|
| Cutting speed v_c main application | 80 - 260 m/min |
| Feed f | 0.2 - 0.6 mm/rev. |
| Chip breaker | PR |
| ISO code indexable insert | DNMG 150612 |
| Main application | P |
| Finishing/roughing assignment | Roughing |
| Type of product | Indexable insert for turning |