

**DNMG 150608, Grade: HBT130****Order data**

Order number	250786 HBT130
GTIN	4062406256524
Item class	22D

Description

DNMG 150608 HBT130 Grade: HBT130

Chip breaker: MR

Cutting depth a_p : 2 - 6 mm

Feed f : 0.15 - 0.55 mm/rev.

Cutting speed v_c main application: 40 - 180 m/min

Technical description

Cutting depth a_p	2 - 6 mm
Number of changes/inserts	4
Grade	HBT130
Corner radius	0.8 mm
Tool material	Carbide
Finishing/roughing assignment	Roughing
Chip breaker	MR

Cutting speed v_c main application	40 - 180 m/min
Main application	M
ISO code indexable insert	DNMG 150608
Feed f	0.15 - 0.55 mm/rev.
Cutting conditions	slightly interrupted
Coating	TiCN
Type of product	Indexable insert for turning