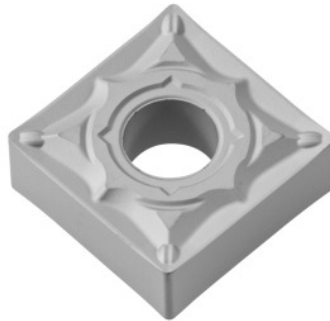


**SNMG 120404, Grade: HBT020****Order data**

Order number	251160 HBT020
GTIN	4062406256562
Item class	22D

Description

SNMG 120404 HBT020 Corner radius: 0.4 mm
Grade: HBT020
Chip breaker: PF
Cutting depth a_p : 0.5 - 2 mm
Feed f : 0.1 - 0.4 mm/rev.
Cutting speed v_c main application: 120 - 330 m/min

Technical description

Main application	P
Tool material	Carbide
Grade	HBT020
Finishing/roughing assignment	Finishing
Cutting speed v_c main application	120 - 330 m/min
ISO code indexable insert	SNMG 120404
Cutting conditions	slightly interrupted

Number of changes/inserts	8
Feed f	0.1 - 0.4 mm/rev.
Corner radius	0.4 mm
Coating	TiCN
Cutting depth a_p	0.5 - 2 mm
Chip breaker	PF
Type of product	Indexable insert for turning