


SNMG 120404, Grade: HBT130

Order data

Order number	251266 HBT130
GTIN	4062406256579
Item class	22D

Technical description

Cutting depth a_p	0.5 - 5 mm
Tool material	Carbide
Chip breaker	MM
ISO code indexable insert	SNMG 120404
Cutting conditions	slightly interrupted
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Corner radius	0.4 mm
Main application	M
Feed f	0.12 - 0.45 mm/rev.
Number of changes/inserts	8
Coating	TiCN

Grade	HBT130
Cutting speed v_c main application	50 - 200 m/min
Type of product	Indexable insert for turning