


SNMG 120408, Grade: HBT130

Order data

Order number	251267 HBT130
GTIN	4062406256593
Item class	22D

Technical description

Main application	M
Cutting conditions	slightly interrupted
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
Feed f	0.12 - 0.45 mm/rev.
Corner radius	0.8 mm
Number of changes/inserts	8
Coating	TiCN
Cutting speed v_c main application	50 - 200 m/min
Grade	HBT130
ISO code indexable insert	SNMG 120408
Chip breaker	MM

Cutting depth a_p	0.5 - 5 mm
Type of product	Indexable insert for turning