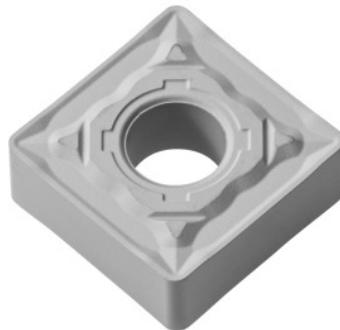



SNMG 120408, Grade: HBT020

Order data

Order number	251396 HBT020
GTIN	4062406256623
Item class	22D

Technical description

Cutting depth a_p	1.8 - 6 mm
Main application	P
Feed f	0.2 - 0.6 mm/rev.
ISO code indexable insert	SNMG 120408
Number of changes/inserts	8
Grade	HBT020
Coating	TiCN
Cutting conditions	slightly interrupted
Corner radius	0.8 mm
Chip breaker	PR
Cutting speed v_c main application	80 - 260 m/min
Finishing/roughing assignment	Roughing

Tool material	Carbide
Type of product	Indexable insert for turning