

**SNMG 120408, Grade: HBT130****Order data**

Order number	251396 HBT130
GTIN	4062406256616
Item class	22D

Technical description

Main application	M
Cutting conditions	slightly interrupted
Grade	HBT130
ISO code indexable insert	SNMG 120408
Chip breaker	MR
Feed f	0.15 - 0.55 mm/rev.
Tool material	Carbide
Coating	TiCN
Number of changes/inserts	8
Cutting depth a_p	2 - 6 mm
Corner radius	0.8 mm

Finishing/roughing assignment	Roughing
Cutting speed v_c main application	40 - 180 m/min
Type of product	Indexable insert for turning