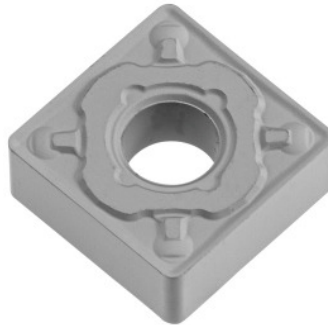



**SNMG 120404, Grade: HBT020**

**Order data**

Order number	251266 HBT020
GTIN	4062406256586
Item class	22D

**Technical description**

ISO code indexable insert	SNMG 120404
Corner radius	0.4 mm
Coating	TiCN
Main application	P
Number of changes/inserts	8
Feed f	0.1 - 0.45 mm/rev.
Cutting depth $a_p$	0.8 - 5 mm
Tool material	Carbide
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Cutting conditions	slightly interrupted
Grade	HBT020
Chip breaker	PM

Cutting speed  $v_c$  main application

100 - 280 m/min

Type of product

Indexable insert for turning