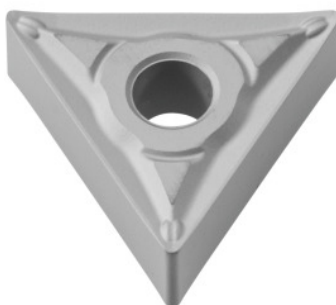


**TNMG 160404, Grade: HBT020****Order data**

Order number	251414 HBT020
GTIN	4062406256647
Item class	22D

Technical description

Cutting conditions	slightly interrupted
Feed f	0.1 - 0.4 mm/rev.
Grade	HBT020
Main application	P
Coating	TiCN
Corner radius	0.4 mm
Number of changes/inserts	6
Cutting speed v_c main application	120 - 330 m/min
Chip breaker	PF
Finishing/roughing assignment	Finishing
Cutting depth a_p	0.5 - 2 mm
ISO code indexable insert	TNMG 160404

Tool material

Carbide

Type of product

Indexable insert for turning