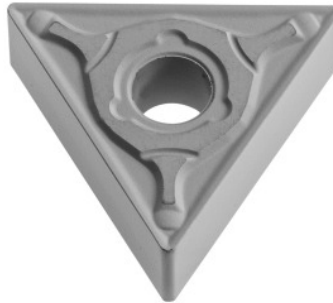



TNMG 160404, Grade: HBT020

Order data

Order number	251564 HBT020
GTIN	4062406256661
Item class	22D

Technical description

Main application	P
ISO code indexable insert	TNMG 160404
Coating	TiCN
Number of changes/inserts	6
Chip breaker	PM
Cutting conditions	slightly interrupted
Feed f	0.1 - 0.45 mm/rev.
Tool material	Carbide
Grade	HBT020
Cutting depth a_p	0.8 - 5 mm
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Cutting speed v_c main application	100 - 280 m/min

Corner radius	0.4 mm
Type of product	Indexable insert for turning