


**TNMG 160404, Grade: HBT130**

**Order data**

Order number	251564 HBT130
GTIN	4062406256654
Item class	22D

**Technical description**

Feed f	0.12 - 0.45 mm/rev.
Tool material	Carbide
Number of changes/inserts	6
Cutting conditions	slightly interrupted
Corner radius	0.4 mm
Cutting speed $v_c$ main application	50 - 200 m/min
Cutting depth $a_p$	0.5 - 5 mm
Grade	HBT130
Chip breaker	MM
Main application	M
Coating	TiCN
ISO code indexable insert	TNMG 160404

Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Type of product	Indexable insert for turning