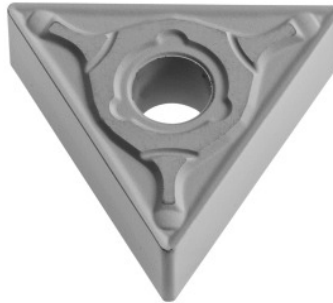



TNMG 160408, Grade: HBT020

Order data

Order number	251565 HBT020
GTIN	4062406256685
Item class	22D

Description

TNMG 160408 HBT020 Grade: HBT020
 Chip breaker: PM
 Cutting depth a_p : 0.8 - 5 mm
 Feed f : 0.1 - 0.45 mm/rev.
 Cutting speed v_c main application: 100 - 280 m/min

Technical description

Coating	TiCN
Tool material	Carbide
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Corner radius	0.8 mm
Grade	HBT020
Number of changes/inserts	6
Cutting conditions	slightly interrupted
ISO code indexable insert	TNMG 160408

Chip breaker	PM
Main application	P
Feed f	0.1 - 0.45 mm/rev.
Cutting depth a_p	0.8 - 5 mm
Cutting speed v_c main application	100 - 280 m/min
Type of product	Indexable insert for turning