


**VNMG 160404, Grade: HBT130**

**Order data**

Order number	251772 HBT130
GTIN	4062406256692
Item class	22D

**Technical description**

Corner radius	0.4 mm
Number of changes/inserts	4
Tool material	Carbide
Finishing/roughing assignment	Finishing
ISO code indexable insert	VNMG 160404
Feed f	0.15 - 0.45 mm/rev.
Cutting depth $a_p$	0.5 - 2 mm
Main application	M
Chip breaker	M
Coating	TiCN
Cutting conditions	slightly interrupted

Cutting speed $v_c$ main application	60 - 220 m/min
Grade	HBT130
Type of product	Indexable insert for turning