


VNMG 160404, Grade: HBT130

Order data

Order number	251828 HBT130
GTIN	4062406256715
Item class	22D

Technical description

Feed f	0.12 - 0.45 mm/rev.
Corner radius	0.4 mm
Tool material	Carbide
Cutting conditions	slightly interrupted
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Main application	M
Number of changes/inserts	4
Chip breaker	MM
Grade	HBT130
Cutting speed v_c main application	50 - 200 m/min
ISO code indexable insert	VNMG 160404

Coating	TiCN
Cutting depth a_p	0.5 - 4 mm
Type of product	Indexable insert for turning