


**WNMG 080404, Grade: HBT130**

**Order data**

Order number	251939 HBT130
GTIN	4062406256777
Item class	22D

**Description**

WNMG 080404 HBT130 Grade: HBT130

Chip breaker: M

Cutting depth  $a_p$ : 0.5 - 2 mm

Feed  $f$ : 0.15 - 0.45 mm/rev.

Cutting speed  $v_c$  main application: 60 - 220 m/min

**Technical description**

Main application	M
Cutting speed $v_c$ main application	60 - 220 m/min
Cutting depth $a_p$	0.5 - 2 mm
Tool material	Carbide
Chip breaker	M
Number of changes/inserts	6
Cutting conditions	slightly interrupted
Coating	TiCN

Feed f	0.15 - 0.45 mm/rev.
Finishing/roughing assignment	Finishing
Grade	HBT130
Corner radius	0.4 mm
ISO code indexable insert	WNMG 080404
Type of product	Indexable insert for turning