


**WNMG 060404, Grade: HBT130**

**Order data**

|              |               |
|--------------|---------------|
| Order number | 251938 HBT130 |
| GTIN         | 4062406256753 |
| Item class   | 22D           |

**Technical description**

|                                      |                     |
|--------------------------------------|---------------------|
| Corner radius                        | 0.4 mm              |
| Coating                              | TiCN                |
| ISO code indexable insert            | WNMG 060404         |
| Feed f                               | 0.15 - 0.45 mm/rev. |
| Tool material                        | Carbide             |
| Finishing/roughing assignment        | Finishing           |
| Cutting speed $v_c$ main application | 60 - 220 m/min      |
| Grade                                | HBT130              |
| Number of changes/inserts            | 6                   |
| Chip breaker                         | M                   |
| Main application                     | M                   |
| Cutting depth $a_p$                  | 0.5 - 2 mm          |

|                    |                              |
|--------------------|------------------------------|
| Cutting conditions | slightly interrupted         |
| Type of product    | Indexable insert for turning |