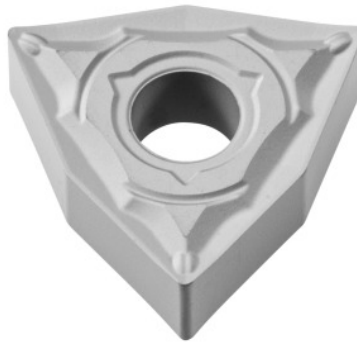



WNMG 080404, Grade: HBT020

Order data

Order number	251939 HBT020
GTIN	4062406256784
Item class	22D

Description

WNMG 080404 HBT020 Grade: HBT020

Chip breaker: PF

Cutting depth a_p : 0.5 - 2 mm

Feed f : 0.1 - 0.4 mm/rev.

Cutting speed v_c main application: 120 - 330 m/min

Technical description

Chip breaker	PF
Main application	P
Cutting conditions	slightly interrupted
Corner radius	0.4 mm
ISO code indexable insert	WNMG 080404
Cutting depth a_p	0.5 - 2 mm
Tool material	Carbide
Feed f	0.1 - 0.4 mm/rev.

Coating	TiCN
Cutting speed v_c main application	120 - 330 m/min
Grade	HBT020
Number of changes/inserts	6
Finishing/roughing assignment	Finishing
Type of product	Indexable insert for turning