


VNMG 160408, Grade: HBT020

Order data

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| Order number | 251829 HBT020 |
| GTIN | 4062406256746 |
| Item class | 22D |

Description

VNMG 160408 HBT020 Grade: HBT020
 Chip breaker: PM
 Cutting depth a_p : 0.8 - 4 mm
 Feed f : 0.1 - 0.45 mm/rev.
 Cutting speed v_c main application: 100 - 280 m/min

Technical description

| | |
|-------------------------------|------------------------------------|
| Main application | P |
| Feed f | 0.1 - 0.45 mm/rev. |
| Corner radius | 0.8 mm |
| Tool material | Carbide |
| Number of changes/inserts | 4 |
| Finishing/roughing assignment | Skrubbearbejdning-sletbearbejdning |
| ISO code indexable insert | VNMG 160408 |

| | |
|--------------------------------------|------------------------------|
| Cutting speed v_c main application | 100 - 280 m/min |
| Grade | HBT020 |
| Cutting conditions | slightly interrupted |
| Cutting depth a_p | 0.8 - 4 mm |
| Chip breaker | PM |
| Coating | TiCN |
| Type of product | Indexable insert for turning |