

**VNMG 160404, Grade: HBT020****Order data**

Order number	251772 HBT020
GTIN	4062406256708
Item class	22D

Technical description

Grade	HBT020
Cutting conditions	slightly interrupted
Cutting speed v_c main application	120 - 330 m/min
Finishing/roughing assignment	Finishing
Coating	TiCN
Chip breaker	PF
Cutting depth a_p	0.5 - 2 mm
Corner radius	0.4 mm
Main application	P
Tool material	Carbide
Feed f	0.1 - 0.4 mm/rev.

ISO code indexable insert	VNMG 160404
Number of changes/inserts	4
Type of product	Indexable insert for turning