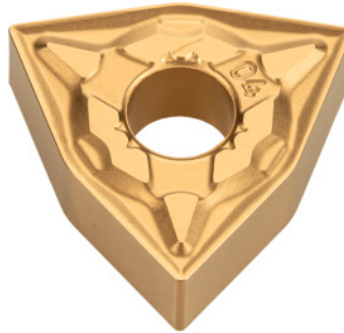



**WNMG 060408, Grade: HBT130**

**Order data**

Order number	252093 HBT130
GTIN	4062406256814
Item class	22D

**Description**

WNMG 060408 HBT130 Grade: HBT130  
 Chip breaker: MM  
 Cutting depth  $a_p$ : 0.5 - 5 mm  
 Feed  $f$ : 0.12 - 0.45 mm/rev.  
 Cutting speed  $v_c$  main application: 50 - 200 m/min

**Technical description**

Cutting conditions	slightly interrupted
Corner radius	0.8 mm
Cutting speed $v_c$ main application	50 - 200 m/min
Tool material	Carbide
Cutting depth $a_p$	0.5 - 5 mm
Coating	TiCN
Feed $f$	0.12 - 0.45 mm/rev.

ISO code indexable insert	WNMG 060408
Number of changes/inserts	6
Chip breaker	MM
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Main application	M
Grade	HBT130
Type of product	Indexable insert for turning