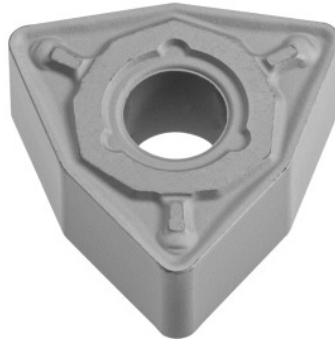



WNMG 060404, Grade: HBT020

Order data

Order number	252092 HBT020
GTIN	4062406256807
Item class	22D

Technical description

Grade	HBT020
Main application	P
Chip breaker	PM
Feed f	0.1 - 0.45 mm/rev.
Corner radius	0.4 mm
Cutting speed v_c main application	100 - 280 m/min
ISO code indexable insert	WNMG 080404
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Cutting depth a_p	0.8 - 5 mm
Number of changes/inserts	6
Cutting conditions	slightly interrupted
Tool material	Carbide

Coating	TiCN
Type of product	Indexable insert for turning