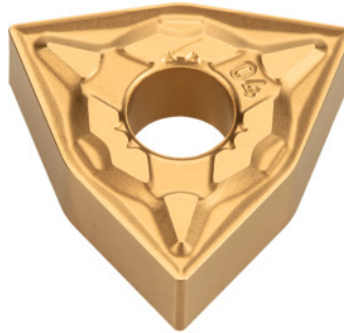



WNMG 060404, Grade: HBT130

Order data

Order number	252092 HBT130
GTIN	4062406256791
Item class	22D

Technical description

Main application	M
Cutting depth a_p	0.5 - 5 mm
Cutting speed v_c main application	50 - 200 m/min
ISO code indexable insert	WNMG 080404
Grade	HBT130
Cutting conditions	slightly interrupted
Chip breaker	MM
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Number of changes/inserts	6
Tool material	Carbide
Coating	TiCN
Corner radius	0.4 mm

Feed f	0.12 - 0.45 mm/rev.
Type of product	Indexable insert for turning