


WNMG 080408, Grade: HBT130

Order data

Order number	252224 HBT130
GTIN	4062406256876
Item class	22D

Technical description

Chip breaker	MR
Cutting depth a_p	2 - 6 mm
Main application	M
Finishing/roughing assignment	Roughing
Cutting speed v_c main application	40 - 180 m/min
Tool material	Carbide
Grade	HBT130
Coating	TiCN
Corner radius	0.8 mm
ISO code indexable insert	WNMG 080408
Feed f	0.15 - 0.55 mm/rev.
Cutting conditions	slightly interrupted

Number of changes/inserts	6
Type of product	Indexable insert for turning