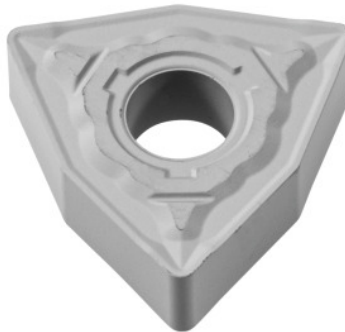



WNMG 080408, Grade: HBT020

Order data

Order number	252224 HBT020
GTIN	4062406256883
Item class	22D

Technical description

Feed f	0.2 - 0.6 mm/rev.
ISO code indexable insert	WNMG 080408
Cutting conditions	slightly interrupted
Coating	TiCN
Tool material	Carbide
Chip breaker	PR
Cutting speed v_c main application	80 - 260 m/min
Grade	HBT020
Number of changes/inserts	6
Main application	P
Corner radius	0.8 mm
Cutting depth a_p	1.8 - 6 mm

Finishing/roughing assignment	Roughing
Type of product	Indexable insert for turning