


CCMT 09T304, Grade: HBT130

Order data

Order number	260086 HBT130
GTIN	4062406256920
Item class	22D

Description

CCMT 09T304 HBT130 Grade: HBT130
 Chip breaker: M
 Cutting depth a_p : 0.1 - 1 mm
 Feed f : 0.05 - 0.2 mm/rev.
 Cutting speed v_c main application: 60 - 220 m/min

Technical description

Number of changes/inserts	2
Feed f	0.05 - 0.2 mm/rev.
Finishing/roughing assignment	Finishing
Grade	HBT130
Coating	TiCN
Main application	M
Corner radius	0.4 mm

Tool material	Carbide
ISO code indexable insert	CCMT 09T304
Chip breaker	M
Cutting speed v_c main application	60 - 220 m/min
Cutting depth a_p	0.1 - 1 mm
Cutting conditions	slightly interrupted
Type of product	Indexable insert for turning