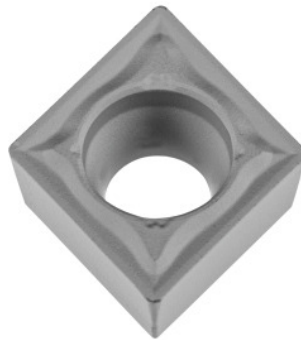


**CCMT 060204, Grade: HBT020****Order data**

Order number	260210 HBT020
GTIN	4062406256975
Item class	22D

Technical description

Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
Coating	TiCN
Cutting depth a_p	0.5 - 2.5 mm
Cutting conditions	slightly interrupted
ISO code indexable insert	CCMT 060204
Grade	HBT020
Number of changes/inserts	2
Corner radius	0.4 mm
Feed f	0.12 - 0.3 mm/rev.
Chip breaker	PM

Main application	P
Cutting speed v_c main application	100 - 280 m/min
Type of product	Indexable insert for turning