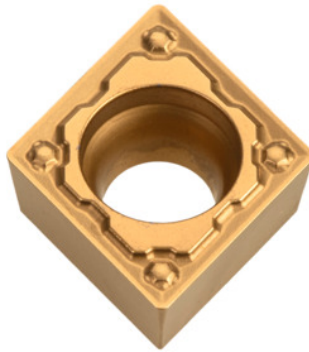



CCMT 060204, Grade: HBT130

Order data

Order number	260210 HBT130
GTIN	4062406256968
Item class	22D

Technical description

Number of changes/inserts	2
Tool material	Carbide
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Corner radius	0.4 mm
Grade	HBT130
Main application	M
Feed f	0.05 - 0.35 mm/rev.
Coating	TiCN
ISO code indexable insert	CCMT 060204
Cutting depth a_p	0.3 - 3 mm
Chip breaker	MM

Cutting speed v_c main application	50 - 200 m/min
Cutting conditions	slightly interrupted
Type of product	Indexable insert for turning