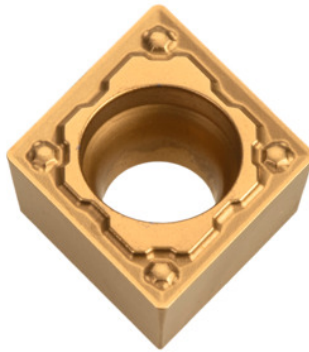



CCMT 09T308, Grade: HBT130

Order data

| | |
|--------------|---------------|
| Order number | 260213 HBT130 |
| GTIN | 4062406257002 |
| Item class | 22D |

Description

CCMT 09T308 HBT130 Grade: HBT130
 Chip breaker: MM
 Cutting depth a_p : 0.3 - 3 mm
 Feed f : 0.05 - 0.35 mm/rev.
 Cutting speed v_c main application: 50 - 200 m/min

Technical description

| | |
|---------------------------|----------------------|
| Tool material | Carbide |
| Feed f | 0.05 - 0.35 mm/rev. |
| Cutting depth a_p | 0.3 - 3 mm |
| Number of changes/inserts | 2 |
| Cutting conditions | slightly interrupted |
| Coating | TiCN |
| ISO code indexable insert | CCMT 09T308 |

| | |
|--------------------------------------|------------------------------------|
| Grade | HBT130 |
| Chip breaker | MM |
| Main application | M |
| Cutting speed v_c main application | 50 - 200 m/min |
| Corner radius | 0.8 mm |
| Finishing/roughing assignment | Skrubbearbejdning-sletbearbejdning |
| Type of product | Indexable insert for turning |