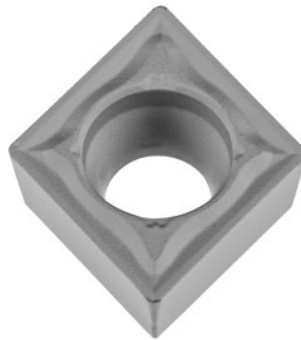


**CCMT 09T308, Grade: HBT020****Order data**

Order number	260213 HBT020
GTIN	4062406257019
Item class	22D

**Description**

CCMT 09T308 HBT020 Grade: HBT020  
Chip breaker: PM  
Cutting depth  $a_p$ : 0.5 - 2.5 mm  
Feed  $f$ : 0.12 - 0.3 mm/rev.  
Cutting speed  $v_c$  main application: 100 - 280 m/min

**Technical description**

Chip breaker	PM
ISO code indexable insert	CCMT 09T308
Feed $f$	0.12 - 0.3 mm/rev.
Tool material	Carbide
Main application	P
Grade	HBT020
Corner radius	0.8 mm

Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Cutting conditions	slightly interrupted
Cutting speed $v_c$ main application	100 - 280 m/min
Coating	TiCN
Number of changes/inserts	2
Cutting depth $a_p$	0.5 - 2.5 mm
Type of product	Indexable insert for turning