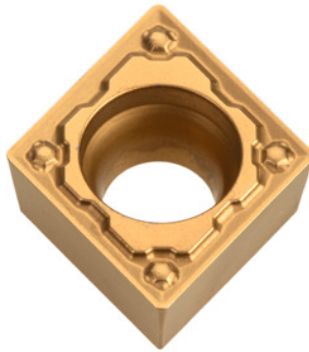



**CCMT 120404, Grade: HBT130**

**Order data**

Order number	260219 HBT130
GTIN	4062406257026
Item class	22D

**Description**

CCMT 120404 HBT130 Grade: HBT130  
 Chip breaker: MM  
 Cutting depth  $a_p$ : 0.3 - 3 mm  
 Feed  $f$ : 0.05 - 0.35 mm/rev.  
 Cutting speed  $v_c$  main application: 50 - 200 m/min

**Technical description**

Corner radius	0.4 mm
Chip breaker	MM
Feed $f$	0.05 - 0.35 mm/rev.
Coating	TiCN
Main application	M
ISO code indexable insert	CCMT 120404
Grade	HBT130

Cutting depth $a_p$	0.3 - 3 mm
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
Cutting conditions	slightly interrupted
Number of changes/inserts	2
Cutting speed $v_c$ main application	50 - 200 m/min
Type of product	Indexable insert for turning