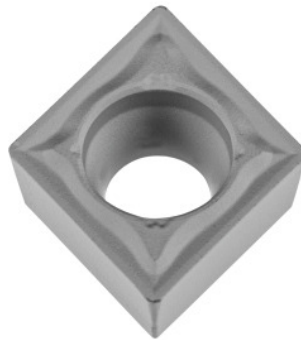



CCMT 120404, Grade: HBT020

Order data

| | |
|--------------|---------------|
| Order number | 260219 HBT020 |
| GTIN | 4062406257033 |
| Item class | 22D |

Description

CCMT 120404 HBT020 Grade: HBT020
 Chip breaker: PM
 Cutting depth a_p : 0.5 - 2.5 mm
 Feed f : 0.12 - 0.3 mm/rev.
 Cutting speed v_c main application: 100 - 280 m/min

Technical description

| | |
|---------------------------|----------------------|
| Tool material | Carbide |
| Main application | P |
| Feed f | 0.12 - 0.3 mm/rev. |
| ISO code indexable insert | CCMT 120404 |
| Number of changes/inserts | 2 |
| Cutting conditions | slightly interrupted |
| Coating | TiCN |

| | |
|--------------------------------------|------------------------------------|
| Chip breaker | PM |
| Grade | HBT020 |
| Corner radius | 0.4 mm |
| Cutting depth a_p | 0.5 - 2.5 mm |
| Finishing/roughing assignment | Skrubbearbejdning-sletbearbejdning |
| Cutting speed v_c main application | 100 - 280 m/min |
| Type of product | Indexable insert for turning |