


DCMT 11T304, Grade: HBT130

Order data

Order number	260378 HBT130
GTIN	4062406257088
Item class	22D

Description

DCMT 11T304 HBT130 Grade: HBT130
 Chip breaker: M
 Cutting depth a_p : 0.1 - 1 mm
 Feed f : 0.05 - 0.2 mm/rev.
 Cutting speed v_c main application: 60 - 220 m/min

Technical description

Grade	HBT130
Finishing/roughing assignment	Finishing
Number of changes/inserts	2
Cutting depth a_p	0.1 - 1 mm
Coating	TiCN
Chip breaker	M
Main application	M

Tool material	Carbide
Cutting speed v_c main application	60 - 220 m/min
ISO code indexable insert	DCMT 11T304
Corner radius	0.4 mm
Cutting conditions	slightly interrupted
Feed f	0.05 - 0.2 mm/rev.
Type of product	Indexable insert for turning